

Job Description

END MATCH OPERATORS (TONGUE & GROOVE)

When operating the End Match groove side there is roll over wheels that push the flooring over to Stops where there is a red laser that are in place to show where the cut will be made to cut the bare minimum we can cut and get a good accurate groove cut. After the groove cut is made the flooring goes under a push over wheel and on a roll over mat to help reach the stops on the tongue side which has a red laser as well that shows where the cut will be made to make a minimum cut needed to get an accurate cut on the tongue side. Then after tongue side is cut the flooring passes under another push over wheel and roll over mat and some roll over wheels to finally exit onto the grade belt for the graders to grade the flooring.

When cutting on the groove side the flooring is coming down the waterfall and the person working the waterfall is straitening the flooring making sure there is only one piece in each lug to be cut. Also the operators need to be aware of the boards not being on top of each other due to the boards will hit a flap that has a sensor that will cause the end match to stop causing down time. The person on the Groove side of end match is to make sure each piece of flooring is cut on the mark that is placed on by the printer. As the boards come to the person they need to line up the red laser to the edge of the black cut mark some of the boards must be pulled to the start of the mark. The whole mark does not have to be cut out on beveled product. When doing square edge product mark must be cut out completely.

When on the tongue side you must watch that the boards do not get turned or lift a board and hit a flap entering the end match tongue side due to it has sensors will cause the end match to stop and creating down time. Also the boards get pushed to the stops you must line up with the red laser to the start of the black cut mark. The whole cut mark does not need to be cut out when running a bevel product but when running a square edge product the cut mark needs to be cut completely.